



| PARTS LIST | | | | | | |
|------------|-----|----------|-------------------------------------|--------|----------|---------|
| ITEM | QTY | PART NO. | PART DESCRIPTION | LENGTH | UNIT WT. | NET WT. |
| 1 | 8 | ACP | CLAMP HALF 1/4" THICK, 6-1/16" LONG | | 0.65 | 5.23 |
| 2 | B | C | 1/2" THREADED ROD | D | E | F |
| 3 | 16 | G12NUT | 1/2" HDG HEAVY 2H HEX NUT | | 0.07 | 1.14 |
| 4 | 16 | G12LW | 1/2" HDG LOCKWASHER | | 0.01 | 0.22 |
| 5 | 16 | G12FW | 1/2" HDG USS FLATWASHER | | 0.03 | 0.54 |

| VARIABLE PARTS TABLE | | | | | | |
|----------------------|---------|----------|------------|--------------|-------------|--------------|
| ASSEMBLY "A" | QTY "B" | PART "C" | LENGTH "D" | UNIT WT. "E" | NET WT. "F" | TOTAL WEIGHT |
| ACP08K | 4 | G12R-8 | 8" | .45 | 1.78 | 8.93 |
| ACP10K | 4 | G12R-10 | 10" | .56 | 2.23 | 9.38 |

TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
 SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
 DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
 LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
 BENDS ARE $\pm 1/2$ DEGREE
 ALL OTHER MACHINING ($\pm 0.030"$)
 ALL OTHER ASSEMBLY ($\pm 0.060"$)

PROPRIETARY NOTE:
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION
 PIPE TO PIPE CLAMP SET
 1-1/2" TO 3-1/2" PIPE
 1/4" THICK CLAMP

SITE PRO 1
 Engineering Support Team:
 1-888-753-7446

Locations:
 New York, NY
 Atlanta, GA
 Los Angeles, CA
 Plymouth, IN
 Salem, OR
 Dallas, TX

| | | |
|---------|---------------|---------------|
| CPD NO. | DRAWN BY | ENG. APPROVAL |
| | KC8 8/21/2012 | |
| CLASS | DRAWING USAGE | CHECKED BY |
| 81 | CUSTOMER | CEK 1/18/2013 |

| | |
|----------|------------------|
| PART NO. | SEE ASSEMBLY "A" |
| DWG. NO. | ACPxxK |