



PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	1	ADP	ADJUSTABLE PIPE MOUNT, 4-1/2"		66.59	66.59
2	1	CFM	UPPER GATE FOOT WELDMENT		13.90	13.90
3	1	CFS	LOWER GATE FOOT WELDMENT		12.72	12.72
4	8	G12R-15	1/2" x 15" THREADED ROD (HDG.)		0.35	2.81
4	8	G12R-12	1/2" x 12" THREADED ROD (HDG.)		0.35	2.81
5	16	G12FW	1/2" HDG USS FLATWASHER		0.03	0.54
6	16	G12LW	1/2" HDG LOCKWASHER		0.01	0.22
7	16	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	1.14
8	2	GBB	GATE BACKING BAR		4.53	9.06
9	2	A1205	1/2" x 5" A325 HDG BOLT	5 in.	0.34	0.69
10	2	A12NUT	1/2" HDG A325 HEX NUT		0.07	0.14
					TOTAL WT. #	113.89

**TOLERANCE NOTES**

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:  
 SAWED, SHEARED AND GAS CUT EDGES ( $\pm 0.030"$ )  
 DRILLED AND GAS CUT HOLES ( $\pm 0.030"$ ) - NO CONING OF HOLES  
 LASER CUT EDGES AND HOLES ( $\pm 0.010"$ ) - NO CONING OF HOLES  
 BENDS ARE  $\pm 1/2$  DEGREE  
 ALL OTHER MACHINING ( $\pm 0.030"$ )  
 ALL OTHER ASSEMBLY ( $\pm 0.060"$ )

PROPRIETARY NOTE:  
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION  
 UNIVERSAL TAPERED  
 PIPE MOUNT WITH  
 4-1/2" OD X 63" PIPE

CPD NO. 4837	DRAWN BY CEK 8/13/2010	ENG. APPROVAL
CLASS 81	SUB 01	DRAWING USAGE CUSTOMER
		CHECKED BY BMC 8/26/2010

**SITE PRO 1**  
 A valmont COMPANY

Locations:  
 New York, NY  
 Atlanta, GA  
 Los Angeles, CA  
 Plymouth, IN  
 Salem, OR  
 Dallas, TX

Engineering Support Team:  
 1-888-753-7446

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