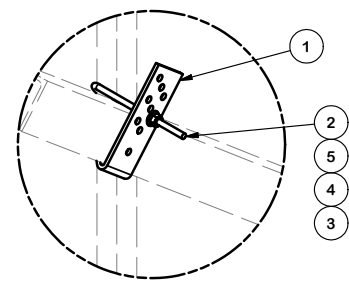
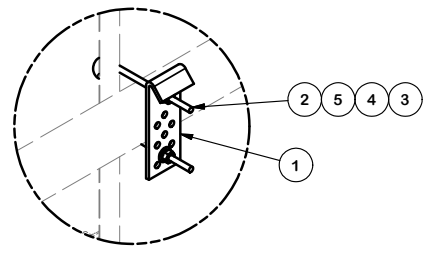


PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	2	CLA	J-CLIP FOR ANGLES		1.70	3.39
2	4	X-JB8	J-BOLT, 3/8" X 8" X 6" THREADED		0.33	1.31
3	4	G38NUT	3/8" HDG HEAVY 2H HEX NUT		0.03	0.14
4	4	G38LW	3/8" HDG LOCKWASHER		0.01	0.03
5	4	G38FW	3/8" HDG USS FLATWASHER		0.01	0.05
					<b>TOTAL WT. #</b>	<b>4.91</b>



DETAIL A  
ANGLE ATTACHMENT



DETAIL B  
PIPE ATTACHMENT

**TOLERANCE NOTES**  
 TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:  
 SAWED, SHEARED AND GAS CUT EDGES ( $\pm 0.030"$ )  
 DRILLED AND GAS CUT HOLES ( $\pm 0.030"$ ) - NO CONING OF HOLES  
 LASER CUT EDGES AND HOLES ( $\pm 0.010"$ ) - NO CONING OF HOLES  
 BENDS ARE  $\pm 1/2$  DEGREE  
 ALL OTHER MACHINING ( $\pm 0.030"$ )  
 ALL OTHER ASSEMBLY ( $\pm 0.060"$ )

PROPRIETARY NOTE:  
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION		LADDER ATTACHMENT KIT	
CPD NO.	DRAWN BY	ENG. APPROVAL	
semb	BMC 7/21/2009		
CLASS	DRAWING USAGE	CHECKED BY	
81	CUSTOMER	CEK 2/13/2013	

 A valmont COMPANY	Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX
	Engineering Support Team: 1-888-753-7446
PART NO.	CLK-U
DWG. NO.	CLK-U

A	REDRAWN IN INV	CPD	KC8	BY	2/1/2013	DATE
REV	DESCRIPTION OF REVISIONS	CPD	BY	DATE	REVISION HISTORY	