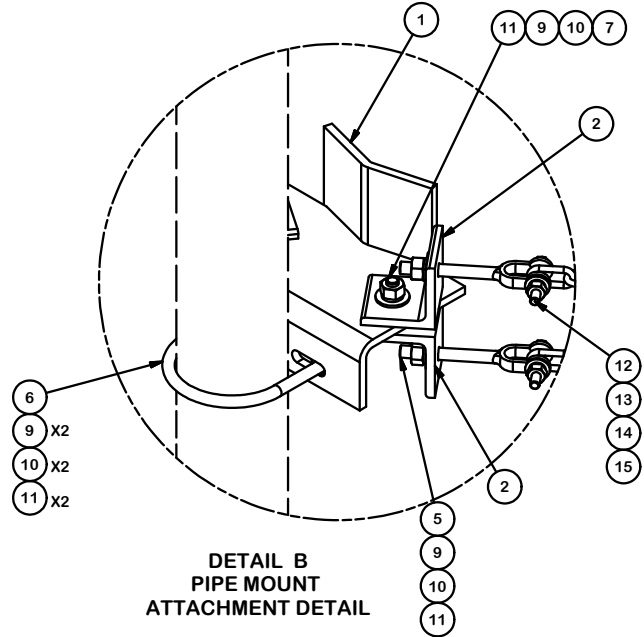


DETAIL A
STIFF ARM
ATTACHMENT DETAIL



DETAIL B
PIPE MOUNT
ATTACHMENT DETAIL

PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	3	SHCM-W	CHAIN MOUNT WELDMENT		14.73	44.19
2	12	SHCM-T	CHAIN MOUNT TIGHTENER BRACKET	3 in	1.86	22.30
3	6	GC4095	1/4" x GR40 GALV. CHAIN 9.5'		4.31	25.87
4	1	X-252168	STIFF ARM ANGLE	62 1/4 in	36.45	36.45
5	12	JB4	1/2" JAW BOLT (GALV)		0.45	5.35
6	2	X-UB1358	1/2" X 3-5/8" X 5-1/2" X 3" U-BOLT (HDG.)		0.26	0.51
6	2	X-UB1458	1/2" X 4-5/8" X 7" X 3" U-BOLT (HDG.)		0.26	0.51
7	4	G1202	1/2" x 2" HDG HEX BOLT GR5	2 in	0.18	0.70
8	2	G12212	1/2" x 2-1/2" HDG HEX BOLT GR5	2 1/2 in	0.20	0.41
9	24	G12FW	1/2" HDG USS FLATWASHER	3/32 in	0.03	0.82
10	22	G12LW	1/2" HDG LOCKWASHER	1/8 in	0.01	0.31
11	22	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	1.58
12	12	G38212	3/8" x 2-1/2" HDG HEX BOLT GR5		0.10	1.23
13	12	G38FW	3/8" HDG USS FLATWASHER		0.01	0.14
14	12	G38LW	3/8" HDG LOCKWASHER		0.01	0.08
15	12	G38NUT	3/8" HDG HEAVY 2H HEX NUT		0.03	0.41
					TOTAL WT. #	140.86

REV	DESCRIPTION OF REVISIONS	CPD	BY	DATE
B	REPLACED X-26396 WITH X-252168		CEK	4/16/2014
A	REDRAWN IN INV, UPDATED VIEW AND TABLE		GLS	7/25/2012
REVISION HISTORY				

TOLERANCE NOTES
 TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
 SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
 DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
 LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
 BENDS ARE $\pm 1/2$ DEGREE
 ALL OTHER MACHINING ($\pm 0.030"$)
 ALL OTHER ASSEMBLY ($\pm 0.060"$)

PROPRIETARY NOTE:
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION		
DCH8 CHAIN SECURED ANTENNA MOUNT SITE PRO		
CPD NO.	DRAWN BY	ENG. APPROVAL
	GLS	1/14/2010
CLASS	SUB	DRAWING USAGE
81	01	CUSTOMER
CHECKED BY		ENG. APPROVAL
BMC		4/16/2014

 A valmont COMPANY	Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX
	Engineering Support Team: 1-888-753-7446
PART NO.	DCH8
DWG. NO.	DCH8