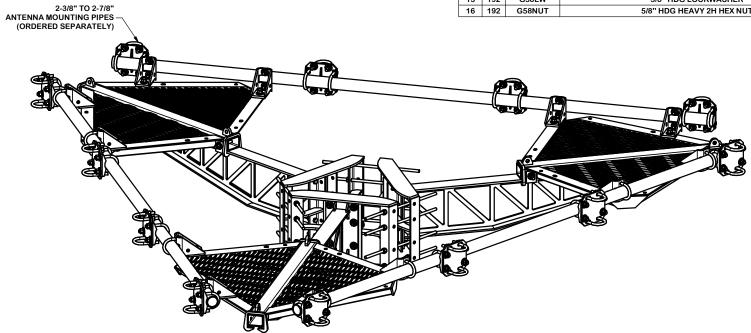
| | PARTS LIST | | | | | | | |
|----------------|---|--|--|---|--------|-------------|---------|--|
| | ITEM | EM QTY PART NO. PART DESCRIPTION LENGTH | | | | UNIT WT. | NET WT. | |
| | 1 | 1 3 X-LPP-CW LOW PROFILE PLATFORM CORNER WELDMENT | | | | 198.75 | 596.26 | |
| | 2 3 X-LPP-SA12 SIDE ARM WELDMENT FOR 12 | | X-LPP-SA12 | SIDE ARM WELDMENT FOR 12' LOW PROFILE PLATFORMS | | 119.21 | 357.63 | |
| 3 3 X-RM3HD WI | | X-RM3HD | WELDMENT FOR 3-SIDED HEAVY DUTY RING MOUNT | | 84.42 | 253.25 | | |
| | 4 | 4 12 X-LPP-PC FACE PIPE CONNECTION BRACKET FORTRESS PLATFORM | | | | 7.01 | 84.11 | |
| | 5 12 X-SCX3-FR FORTRESS CROSSOVER PLATE | | | | | 6.61 | 79.37 | |
| Ī | 6 | 12 | X-LPP-A7 | CORNER WELDMENT ATTACHMENT ANGLE | 1.27 | 15.25 | | |
| ĺ | 7 | 3 | P30150 | 2-7/8" X 150" (2-1/2" SCH. 40) GALVANIZED PIPE | 150 in | 76.94 | 230.81 | |
| ĺ | 8 | 12 | G58R-48 | 5/8" x 48" THREADED ROD (HDG.) | 48 in | 0.40 | 4.79 | |
| | 8 | 12 | G58R-24 | 5/8" x 24" THREADED ROD (HDG.) | 24 in | 0.40 | 4.79 | |
| Ī | 9 | 6 | G58R-8 | 5/8" x 8" THREADED ROD (HDG.) | | 0.70 | 4.18 | |
| Ī | 10 | 48 | X-UB5300 | 5/8" X 3" X 5-1/4" X 2-1/2" U-BOLT (HDG.) | | 1.15 | 55.17 | |
| ĺ | 11 | 24 | X-UB5258 | 5/8" X 2-5/8" X 4-1/2" X 2" U-BOLT (HDG.) | | 1.00 | 24.00 | |
| ĺ | 12 | 12 | X-UB5304 | 5/8" X 3" X 4-1/4" X 2-1/2" U-BOLT (HDG.) | | 0.98 | 11.70 | |
| ſ | 13 | 36 | G58214 | 5/8" x 2-1/4" HDG HEX BOLT GR5 | | 0.29 | 10.49 | |
| ĺ | 14 | 168 | G58FW | 5/8" HDG USS FLATWASHER 1/8 in 0.07 | | 0.07 | 11.84 | |
| ĺ | 15 | 192 | G58LW | 5/8" HDG LOCKWASHER | | 0.03 | 5.01 | |
| Ì | 16 | 192 | G58NUT | 5/8" HDG HEAVY 2H HEX NUT | | 0.13 | 24.94 | |
| ٠ | | | • | | • | TOTAL WT. # | 1839.28 | |



TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (± 0.030") - NO CONING OF HOLES (± 0.000") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (± 0.000") - NO CONING OF HOLES BENDS ARE ± 112 DEGREE

ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060")

PROPRIETARY NOTE:
THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT
INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF
VALMONT NUMBERIES IS STRICTLY PROPRIETED.

DESCRIPTION

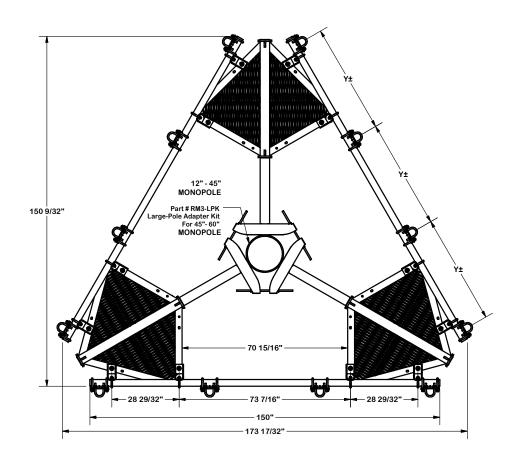
12' FORTRESS™ TRI-PLATFORM MOUNT

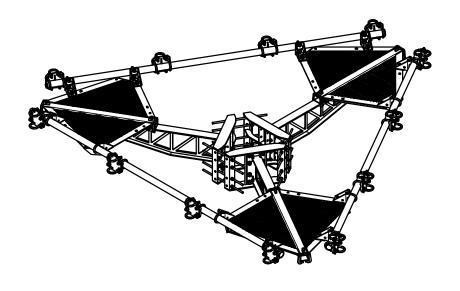


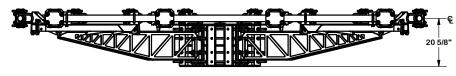
A valmont **T** COMMIN

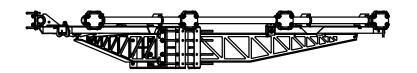
Engineering Support Team: 1-888-753-7446 Salem, OR Dallas, TX

| CPD NO. | | 0. | DRAWN BY | ENG. APPROVAL | PART NO. | |
|---------|-------|-----|---------------|---------------|----------|--------|
| | | | CEK 8/9/2017 | | F3P-12 | 0 : |
| | CLASS | SUB | DRAWING USAGE | CHECKED BY | DWG. NO. | ן ייין |
| | 81 | 02 | CUSTOMER | BMC 8/30/2017 | F3P-12 | 4 |









| TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: |
|---|
| SAWED, SHEARED AND GAS CUT EDGES (± 0.030") |
| DRILLED AND GAS CUT HOLES (± 0.030") - NO CONING OF HOLES |
| LASER CUT EDGES AND HOLES (± 0.010") - NO CONING OF HOLES |
| BENDS ARE ± 1/2 DEGREE |

ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060")

TOLERANCE NOTES

PROPRIETANY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRONGLY PROHISTICS.

DESCRIPTION

12' FORTRESS™ TRI-PLATFORM MOUNT



Locations: New York, NY

| Engineering | Atlanta, GA |
|---------------|--------------|
| Support Team: | Los Angeles, |
| 888-753-7446 | Plymouth, IN |
| | Salem, OR |
| | Dallas, TX |
| | |

| | | | | | | | _ |
|---------|-----|---------------|----------|---------------|-----------|----------|---------|
| CPD NO. | | DRAWN BY | | ENG. APPROVAL | | PART NO. | |
| | | CEK 8 | 8/9/2017 | | | F3P-12 | 2 0 |
| CLASS | SUB | DRAWING USAGE | | CHECKED | BY | DWG. NO. |] Th R |
| 81 | 02 | CUSTO | OMER | BMC | 8/30/2017 | F3P-12 | 4 |
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