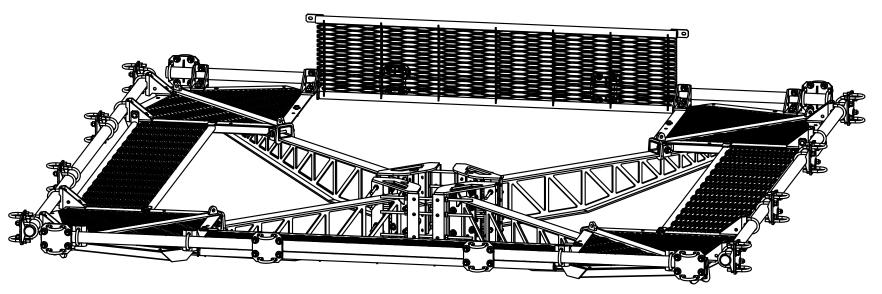
QTY	PART NO.	PART DESCRIPTION LENGTH		UNIT WT.	NET WT.			
4	X-LPP-CW	LOW PROFILE PLATFORM CORNER WELDMENT		198.75	795.01			
4	X-LPP-SA14	SIDE ARM WELDMENT FOR 14' LOW PROFILE PLATFORM		151.68	606.71			
4	X-RM4HD	WELDMENT FOR 4-SIDED HEAVY DUTY RING MOUNT	71.27	285.08				
4	X-LPP-W14	WALKWAY FOR 14' LOW PROFILE PLATFORM	116.45	465.81				
16	X-LPP-PC	FACE PIPE CONNECTION BRACKET FORTRESS PLATFORM	PE CONNECTION BRACKET FORTRESS PLATFORM 7.01					
16	X-SCX3-FR	FORTRESS CROSSOVER PLATE		6.61	105.82			
16	X-LPP-A7	CORNER WELDMENT ATTACHMENT ANGLE	2 1/2 in	1.27	20.33			
8	X-LPP-H	HINGE FOR LOW PROFILE PLATFORM WALKWAY		2.78	22.22			
4	P30174	2-7/8" O.D. x 174" SCH. 40 PIPE	174 in	84.20	336.78			
16	G58R-48	5/8" x 48" THREADED ROD (HDG.)	48 in	0.40	6.38			
16	G58R-24	G58R-24 5/8" x 24" THREADED ROD (HDG.) 24 in			6.38			
8	G58R-8	5/8" x 8" THREADED ROD (HDG.)		0.70	5.58			
64	X-UB5300	5/8" X 3" X 5-1/4" X 2-1/2" U-BOLT (HDG.)		1.15	73.56			
32	X-UB5258	5/8" X 2-5/8" X 4-1/2" X 2" U-BOLT (HDG.)		1.00	32.00			
16	X-UB5304	5/8" X 3" X 4-1/4" X 2-1/2" U-BOLT (HDG.)		0.98	15.60			
64	G58214	5/8" x 2-1/4" HDG HEX BOLT GR5		0.29	18.66			
256	G58FW	5/8" HDG USS FLATWASHER	1/8 in	0.07	18.04			
272	G58LW	5/8" HDG LOCKWASHER		0.03	7.10			
272	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	35.33			
	•		•	TOTAL WT. #	3056.14			
	4 4 4 4 16 16 16 8 4 16 16 8 64 32 16 64 256 272	4 X-LPP-CW 4 X-LPP-SA14 4 X-RM4HD 4 X-LPP-W14 16 X-LPP-PC 16 X-SCX3-FR 16 X-LPP-H 4 P30174 16 G58R-48 16 G58R-24 8 G58R-8 64 X-UB5300 32 X-UB5258 16 X-UB5304 64 G58214 256 G58FW 272 G58LW	4         X-LPP-CW         LOW PROFILE PLATFORM CORNER WELDMENT           4         X-LPP-SA14         SIDE ARM WELDMENT FOR 14' LOW PROFILE PLATFORM           4         X-RM4HD         WELDMENT FOR 4-SIDED HEAVY DUTY RING MOUNT           4         X-LPP-W14         WALKWAY FOR 14' LOW PROFILE PLATFORM           16         X-LPP-PC         FACE PIPE CONNECTION BRACKET FORTRESS PLATFORM           16         X-SCX3-FR         FORTRESS CROSSOVER PLATE           16         X-LPP-A7         CORNER WELDMENT ATTACHMENT ANGLE           8         X-LPP-H         HINGE FOR LOW PROFILE PLATFORM WALKWAY           4         P30174         2-7/8" O.D. x 174" SCH. 40 PIPE           16         G58R-48         5/8" x 48" THREADED ROD (HDG.)           16         G58R-24         5/8" x 24" THREADED ROD (HDG.)           8         G58R-8         5/8" x 8" THREADED ROD (HDG.)           64         X-UB5300         5/8" X 3" X 5-1/4" X 2-1/2" U-BOLT (HDG.)           32         X-UB5304         5/8" X 2-5/8" X 4-1/4" X 2-1/2" U-BOLT (HDG.)           64         G58214         5/8" x 3" X 4-1/4" X 2-1/2" U-BOLT (HDG.)           64         G58214         5/8" HDG USS FLATWASHER           256         G58FW         5/8" HDG LOCKWASHER	QTY   PART NO.   PART DESCRIPTION   LENGTH	QTY         PART NO.         PART DESCRIPTION         LENGTH         UNIT WT.           4         X-LPP-CW         LOW PROFILE PLATFORM CORNER WELDMENT         198.75           4         X-LPP-SA14         SIDE ARM WELDMENT FOR 14' LOW PROFILE PLATFORM         151.68           4         X-RM4HD         WELDMENT FOR 4-SIDED HEAVY DUTY RING MOUNT         71.27           4         X-LPP-W14         WALKWAY FOR 14' LOW PROFILE PLATFORM         116.45           16         X-LPP-W14         WALKWAY FOR 14' LOW PROFILE PLATFORM         7.01           16         X-LPP-PC         FACE PIPE CONNECTION BRACKET FORTRESS PLATFORM         7.01           16         X-LPP-A7         CORNER WELDMENT ATTACHMENT ANGLE         2 1/2 in         1.27           8         X-LPP-A7         CORNER WELDMENT ATTACHMENT ANGLE         2 1/2 in         1.27           8         X-LPP-A7         CORNER WELDMENT ATTACHMENT ANGLE         2 1/2 in         1.27           8         X-LPP-A7         CORNER WELDMENT ATTACHMENT ANGLE         2 1/2 in         1.27           8         X-LPP-A7         CORNER WELDMENT ATTACHMENT ANGLE         2 1/2 in         1.27           9         X-LPP-A7         CORNER WELDMENT ATTACHMENT ANGLE         2 1/2 in         1.27           8         X-L			



## **TOLERANCE NOTES**

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (\$ 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (\$ 0.030") - NO CONING OF HOLES

BENDS ARE ± 1/2 DEGREE

ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060")

PROPRIETARY NOTE:
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INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF
VALMONT INDUSTRIES IS STRICTLY PROMISITED.

DESCRIPTION

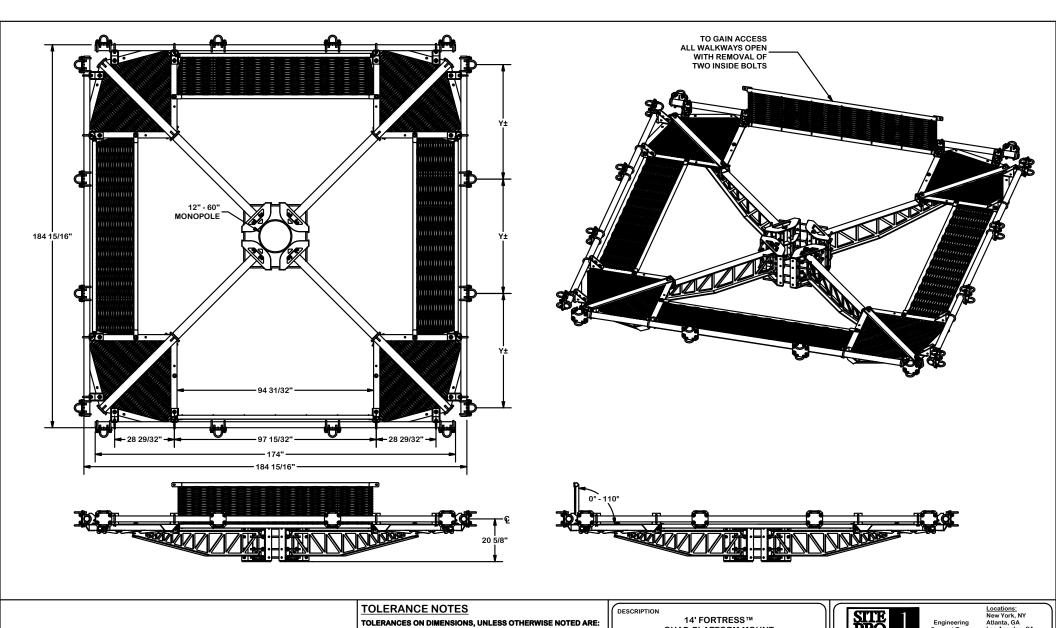
14' FORTRESS™ QUAD-PLATFORM MOUNT WITH WALKWAYS



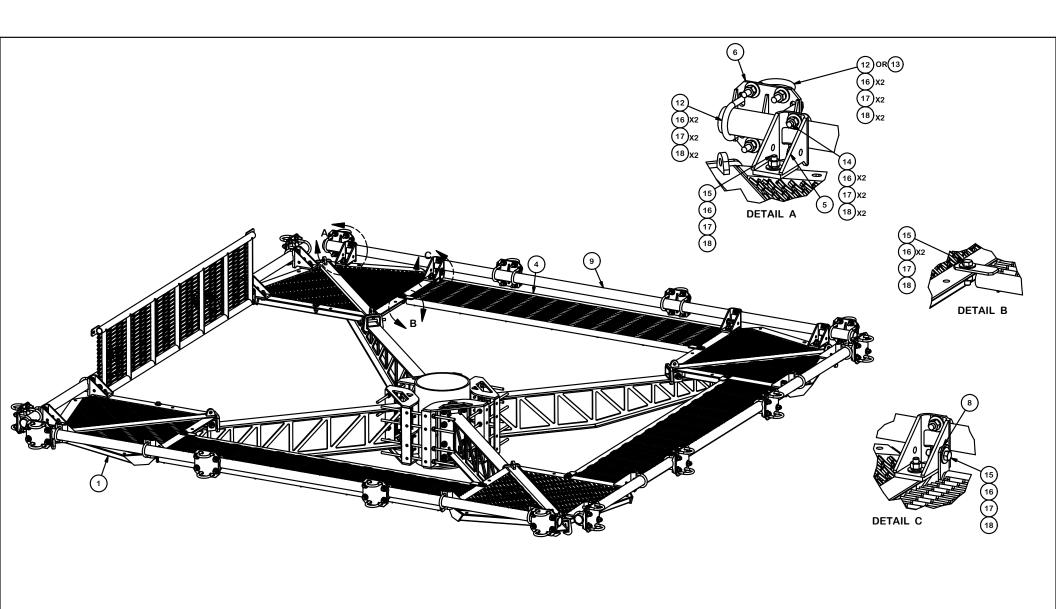
Engineering Support Team: 1-888-753-7446

Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX

CPD NO.		DRAWN BY	ENG. APPROVAL	PART NO.	_
		CEK 8/9/2017		F4P-14W	0
CLASS	SUB	DRAWING USAGE	CHECKED BY	DWG. NO.	η
81	02	CUSTOMER	BMC 8/30/2017	F4P-14W	4



SAWED, SHEARED AND GAS CUT EDGES (± 0.030") DRILLED AND GAS CUT HOLES (± 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (± 0.010") - NO CONING OF HOLES BENDS ARE ± 1/2 DEGREE		QUAD-PLATFORM MOUNT WITH WALKWAYS							A valmont <b>T</b> COMM	Support Team: 1-888-753-7446	Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX	· 
ALL (	ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060")		0.	DRAWN BY CEK 8/9/2017		ENG. APPROVAL		PART NO.		4P-14W	I	2 0
THE DAT	ETARY NOTE: TO AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT RIES AND COMBIDERED A TRADE SECRET, ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF IT INDUSTRIES IS STRICTLY PROHISITED.	CLASS 81	SUB 02	DRAWING U	SAGE FOMER	CHECKED BMC	8/30/2017	DW	/G. NO. <b>F</b> 4	4P-14W		F 4



## Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX **TOLERANCE NOTES** DESCRIPTION TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (\$ 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (\$ 0.030") - NO CONING OF HOLES 14' FORTRESS™ Engineering Support Team: 1-888-753-7446 QUAD-PLATFORM MOUNT WITH WALKWAYS A valmont Town BENDS ARE ± 1/2 DEGREE ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060") ENG. APPROVAL PART NO. CPD NO. DRAWN BY CEK 8/9/2017 F4P-14W PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED. DRAWING USAGE CLASS SUB CHECKED BY DWG. NO.

CUSTOMER

BMC 8/30/2017

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