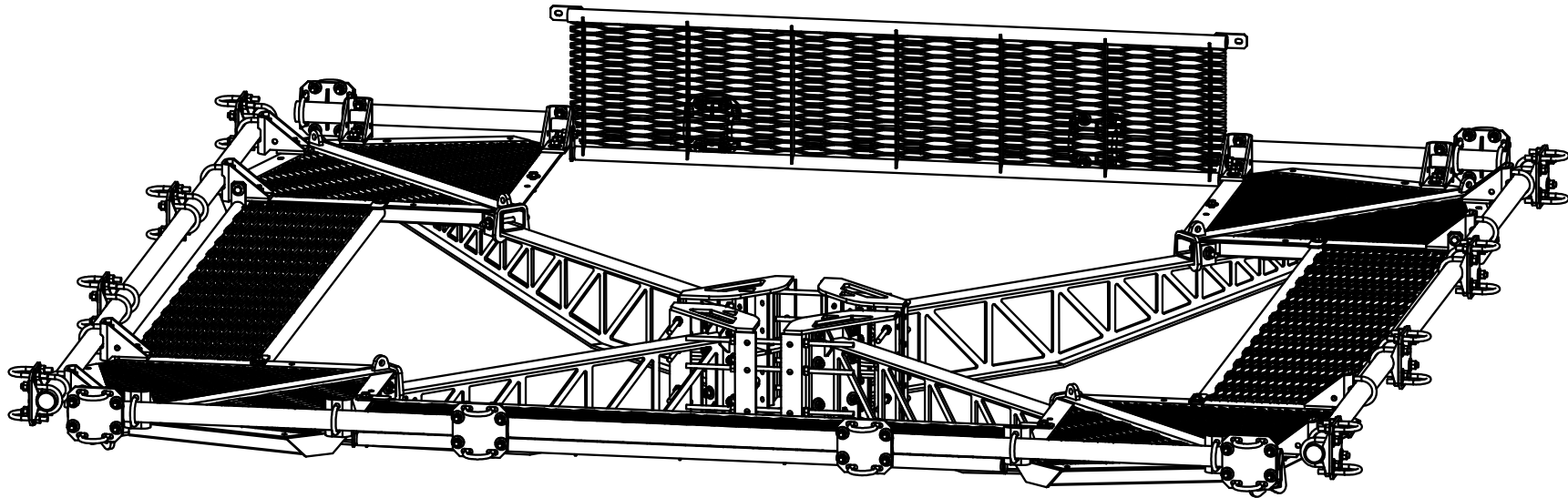


PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	4	X-LPP-CW	LOW PROFILE PLATFORM CORNER WELDMENT		198.75	795.01
2	4	X-LPP-SA14	SIDE ARM WELDMENT FOR 14' LOW PROFILE PLATFORM		151.68	606.71
3	4	X-RM4HD	WELDMENT FOR 4-SIDED HEAVY DUTY RING MOUNT		71.27	285.08
4	4	X-LPP-W14	WALKWAY FOR 14' LOW PROFILE PLATFORM		116.45	465.81
5	16	X-LPP-PC	FACE PIPE CONNECTION BRACKET FORTRESS PLATFORM		7.01	112.15
6	16	X-SCX3-FR	FORTRESS CROSSOVER PLATE		6.61	105.82
7	16	X-LPP-A7	CORNER WELDMENT ATTACHMENT ANGLE	2 1/2 in	1.27	20.33
8	8	X-LPP-H	HINGE FOR LOW PROFILE PLATFORM WALKWAY		2.78	22.22
9	4	P30174	2-7/8" O.D. x 174" SCH. 40 PIPE	174 in	84.20	336.78
10	16	G58R-48	5/8" x 48" THREADED ROD (HDG.)	48 in	0.40	6.38
10	16	G58R-24	5/8" x 24" THREADED ROD (HDG.)	24 in	0.40	6.38
11	8	G58R-8	5/8" x 8" THREADED ROD (HDG.)		0.70	5.58
12	64	X-UB5300	5/8" X 3" X 5-1/4" X 2-1/2" U-BOLT (HDG.)		1.15	73.56
13	32	X-UB5258	5/8" X 2-5/8" X 4-1/2" X 2" U-BOLT (HDG.)		1.00	32.00
14	16	X-UB5304	5/8" X 3" X 4-1/4" X 2-1/2" U-BOLT (HDG.)		0.98	15.60
15	64	G58214	5/8" x 2-1/4" HDG HEX BOLT GR5		0.29	18.66
16	256	G58FW	5/8" HDG USS FLATWASHER	1/8 in	0.07	18.04
17	272	G58LW	5/8" HDG LOCKWASHER		0.03	7.10
18	272	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	35.33
					TOTAL WT. #	3056.14



TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
 SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
 DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
 LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
 BENDS ARE $\pm 1/2$ DEGREE
 ALL OTHER MACHINING ($\pm 0.030"$)
 ALL OTHER ASSEMBLY ($\pm 0.060"$)

PROPRIETARY NOTE:
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION

14' FORTRESS™
 QUAD-PLATFORM MOUNT
 WITH WALKWAYS

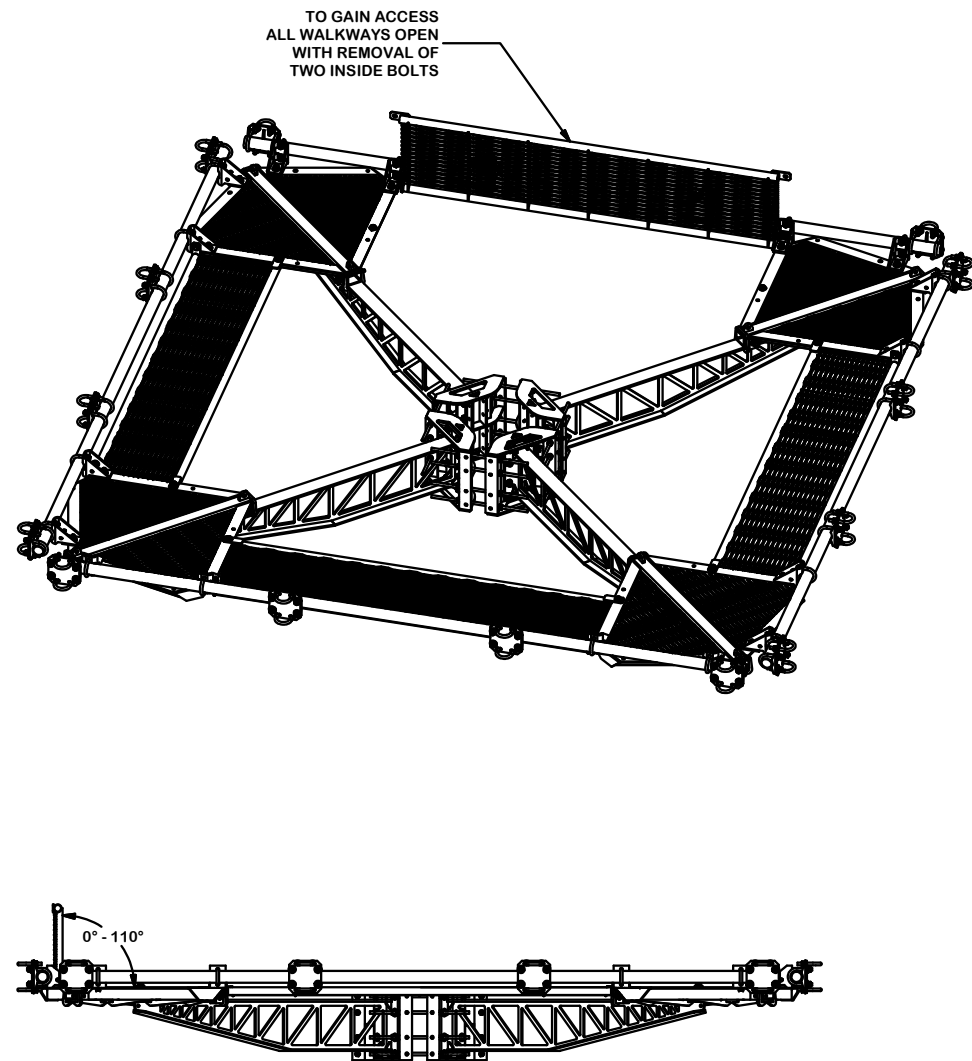
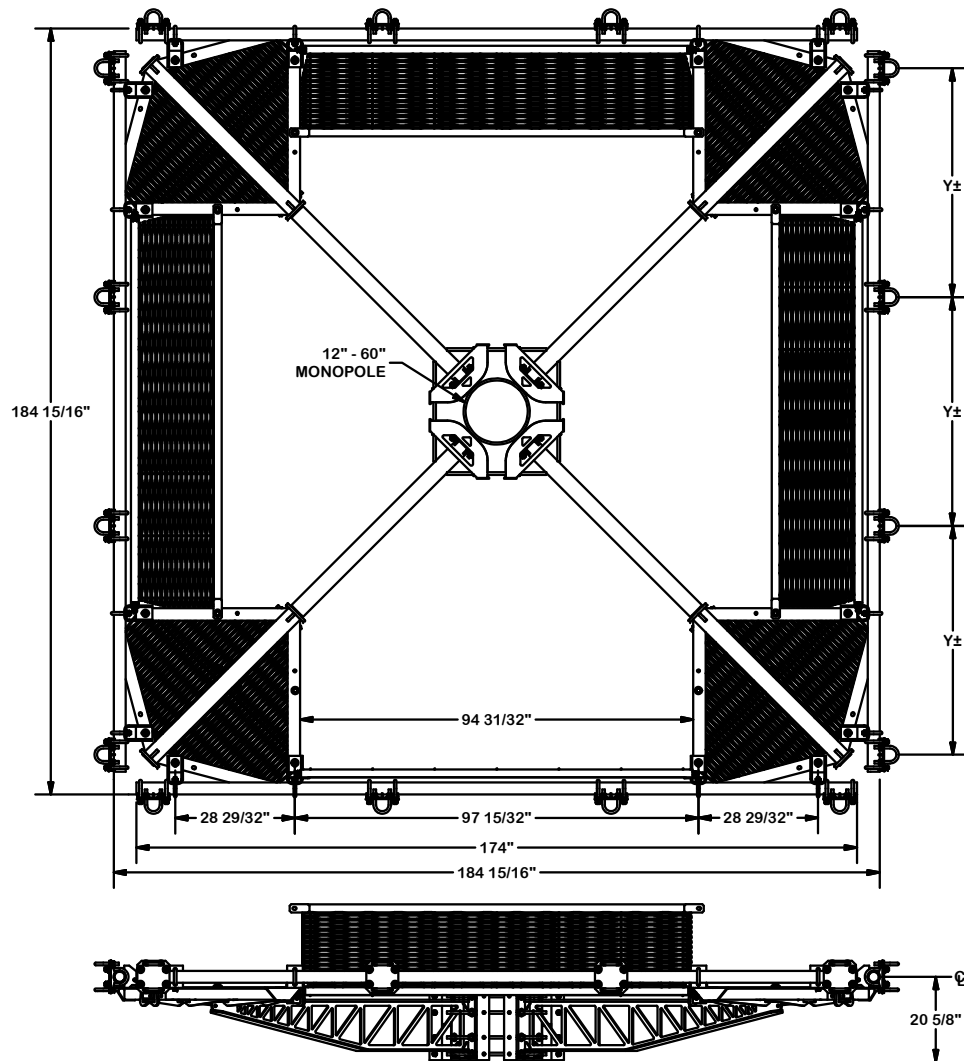
CPD NO.	DRAWN BY	ENG. APPROVAL
	CEK	8/9/2017
CLASS	SUB	DRAWING USAGE
81	02	CUSTOMER
	CHECKED BY	
	BMC	8/30/2017



Engineering
 Support Team:
 1-888-753-7446

Locations:
 New York, NY
 Atlanta, GA
 Los Angeles, CA
 Plymouth, IN
 Salem, OR
 Dallas, TX

PART NO.	F4P-14W
DWG. NO.	F4P-14W



TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
 SAWED, SHEARED AND GAS CUT EDGES (± 0.030)
 DRILLED AND GAS CUT HOLES (± 0.030) - NO CONING OF HOLES
 LASER CUT EDGES AND HOLES (± 0.010) - NO CONING OF HOLES
 BENDS ARE $\pm 1/2$ DEGREE
 ALL OTHER MACHINING (± 0.030)
 ALL OTHER ASSEMBLY (± 0.060)

PROPRIETARY NOTE:
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION

14' FORTRESS™
 QUAD-PLATFORM MOUNT
 WITH WALKWAYS

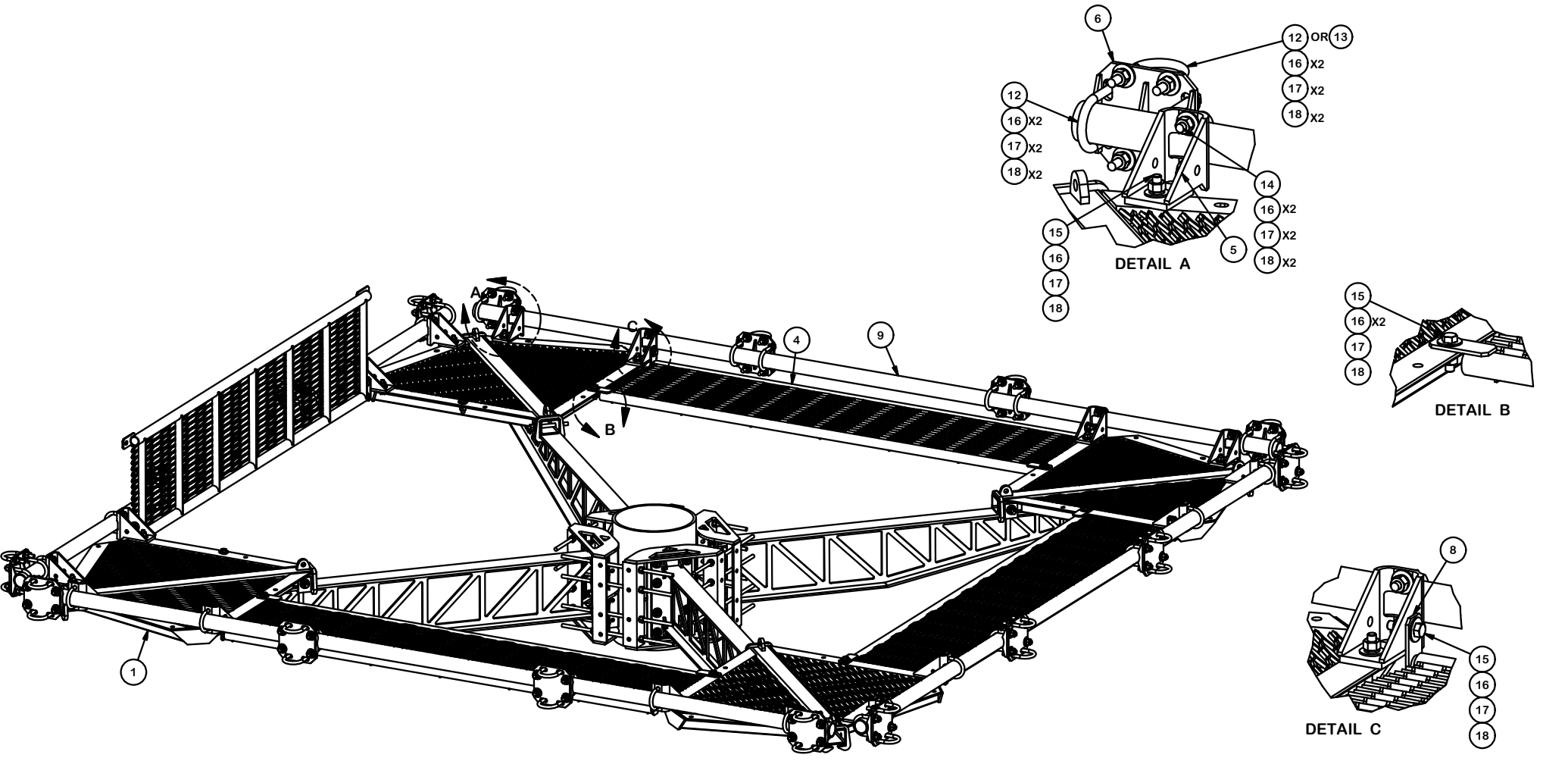
CPD NO.	DRAWN BY CEK 8/9/2017	ENG. APPROVAL
CLASS 81	SUB 02	DRAWING USAGE CUSTOMER
	CHECKED BY BMC 8/30/2017	



Engineering
 Support Team:
 1-888-753-7446

Locations:
 New York, NY
 Atlanta, GA
 Los Angeles, CA
 Plymouth, IN
 Salem, OR
 Dallas, TX

PART NO.	F4P-14W
DWG. NO.	F4P-14W



TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
BENDS ARE $\pm 1/2$ DEGREE
ALL OTHER MACHINING ($\pm 0.030"$)
ALL OTHER ASSEMBLY ($\pm 0.060"$)

PROPRIETARY NOTE:
THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION
14' FORTRESS™
QUAD-PLATFORM MOUNT
WITH WALKWAYS

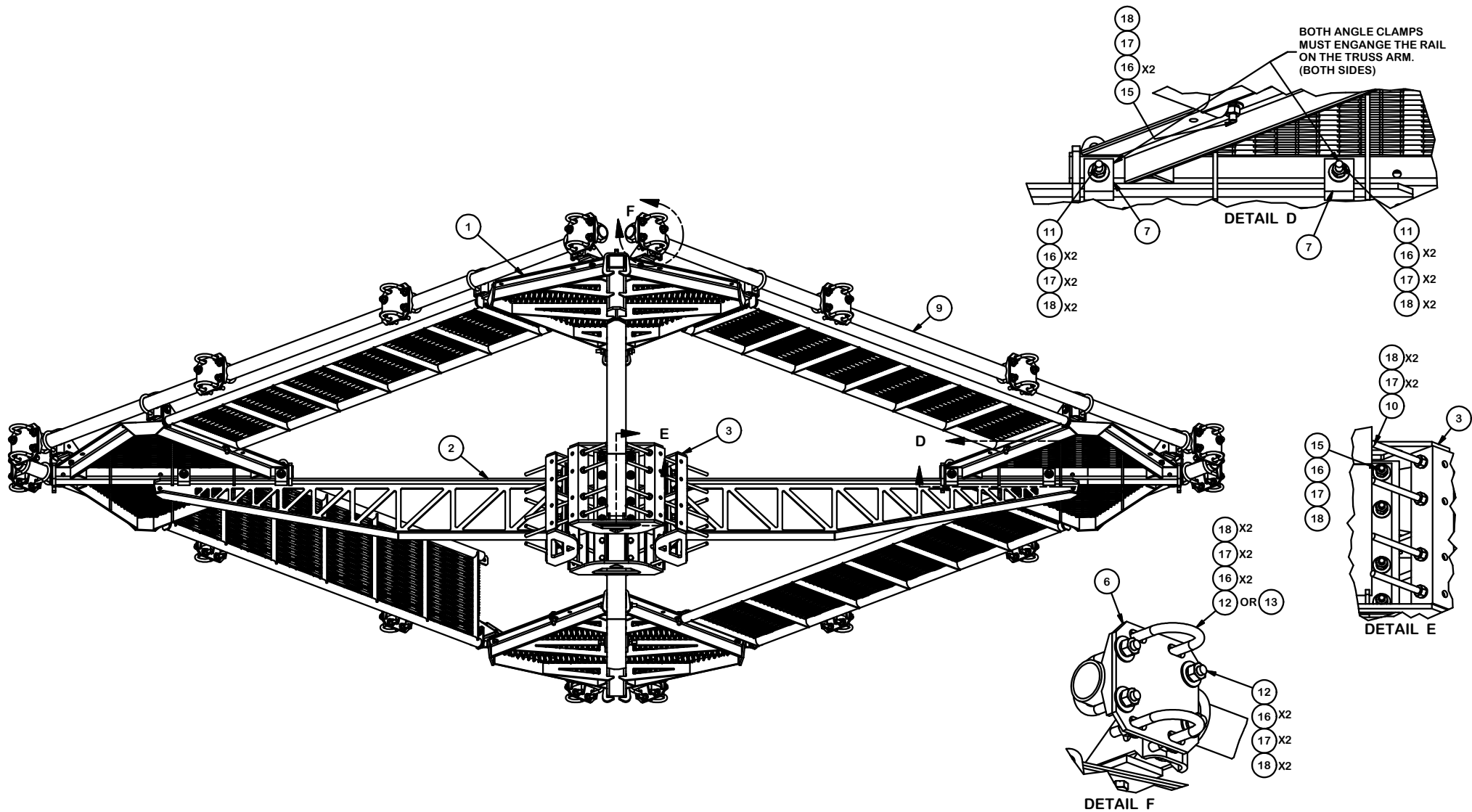
CPD NO.	DRAWN BY CEK	8/9/2017	ENG. APPROVAL
CLASS 81	SUB 02	DRAWING USAGE CUSTOMER	CHECKED BY BMC 8/30/2017

SITE PRO 1
A valmont COMPANY

Locations:
New York, NY
Atlanta, GA
Los Angeles, CA
Plymouth, IN
Salem, OR
Dallas, TX

Engineering
Support Team:
1-888-753-7446

PART NO.	F4P-14W
DWG. NO.	F4P-14W



TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
 SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
 DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
 LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
 BENDS ARE $\pm 1/2$ DEGREE
 ALL OTHER MACHINING ($\pm 0.030"$)
 ALL OTHER ASSEMBLY ($\pm 0.060"$)

PROPRIETARY NOTE:
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION

14' FORTRESS™
 QUAD-PLATFORM MOUNT
 WITH WALKWAYS

CPD NO.	DRAWN BY CEK	8/9/2017	ENG. APPROVAL
CLASS 81	SUB 02	DRAWING USAGE CUSTOMER	CHECKED BY BMC 8/30/2017



Engineering
 Support Team:
 1-888-753-7446

Locations:
 New York, NY
 Atlanta, GA
 Los Angeles, CA
 Plymouth, IN
 Salem, OR
 Dallas, TX

PART NO.	F4P-14W
DWG. NO.	F4P-14W