



PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	1	HDG424U	GALVANIZED BAR		6.14	6.14
2	2	R-1000GR1	STANDOFF INSULATOR		0.10	0.21
3	2	MT200	STAINLESS STEEL MOUNTING BRACKET		0.26	0.52
4	4		SS 3/8" X 3/4" BOLT	3/4 in	0.05	0.18
5	4		3/8" SS LOCKWASHER		0.01	0.03
6	4		3/8" STAINLESS FLATWASHER		0.01	0.04
TOTAL WT. #						7.12

**TOLERANCE NOTES**

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:  
 SAWED, SHEARED AND GAS CUT EDGES ( $\pm 0.030"$ )  
 DRILLED AND GAS CUT HOLES ( $\pm 0.030"$ ) - NO CONING OF HOLES  
 LASER CUT EDGES AND HOLES ( $\pm 0.010"$ ) - NO CONING OF HOLES  
 BENDS ARE  $\pm 1/2$  DEGREE  
 ALL OTHER MACHINING ( $\pm 0.030"$ )  
 ALL OTHER ASSEMBLY ( $\pm 0.060"$ )

PROPRIETARY NOTE:  
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION  
 1/4" X 4" X 24" GALVANIZED GROUND BAR  
 WITH INSULATORS & BRACKETS

CPD NO.	DRAWN BY	ENG. APPROVAL
CLASS	DRAWING USAGE	CHECKED BY
81	01	CUSTOMER
		BMC 5/19/2016

**SITE PRO 1**  
 A valmont COMPANY  
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PART NO.	HDG424U-K
DWG. NO.	HDG424U-K