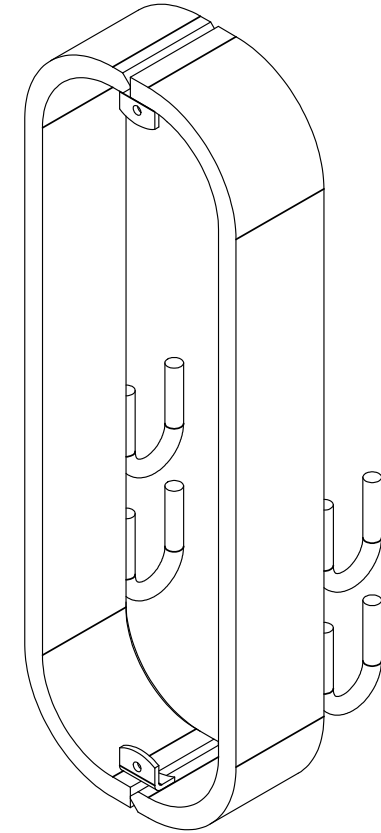
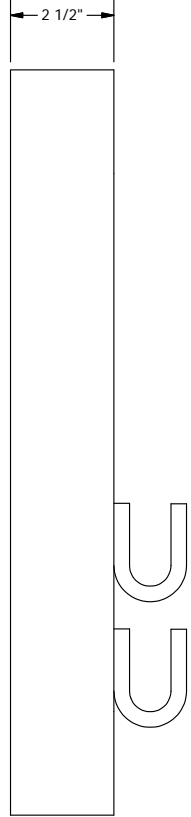
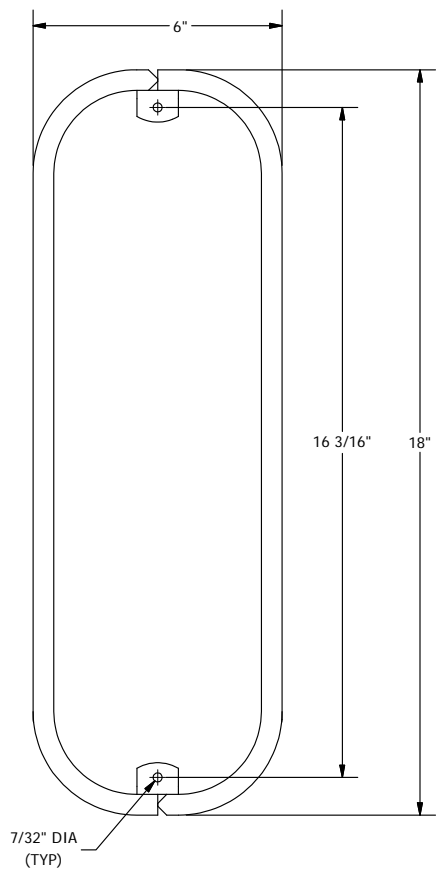


PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	1	HHR618	6" X 18" HAND HOLE RIM FOR POLYGON POLES		15.52	15.52



FINISH:  
BLACK

**TOLERANCE NOTES**  
**TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:**  
**SAWED, SHEARED AND GAS CUT EDGES ( $\pm 0.030$ " )**  
**DRILLED AND GAS CUT HOLES ( $\pm 0.030$ " ) - NO CONING OF HOLES**  
**LASER CUT EDGES AND HOLES ( $\pm 0.010$ " ) - NO CONING OF HOLES**  
**BENDS ARE  $\pm 1/2$  DEGREE**  
**ALL OTHER MACHINING ( $\pm 0.030$ " )**  
**ALL OTHER ASSEMBLY ( $\pm 0.060$ " )**

PROPRIETARY NOTE:  
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION		6" X 18" HAND HOLE RIM FOR POLYGON POLES - BLACK	
CPD NO.	DRAWN BY	ENG. APPROVAL	
	CEK	2/9/2012	
CLASS	SUB	DRAWING USAGE	CHECKED BY
81	01	CUSTOMER	KAC 4/24/2012

	Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX		
	Engineering Support Team: 1-888-753-7446		
PART NO.	HHR618	PAGE	1 OF 1
DWG. NO.	HHR618		