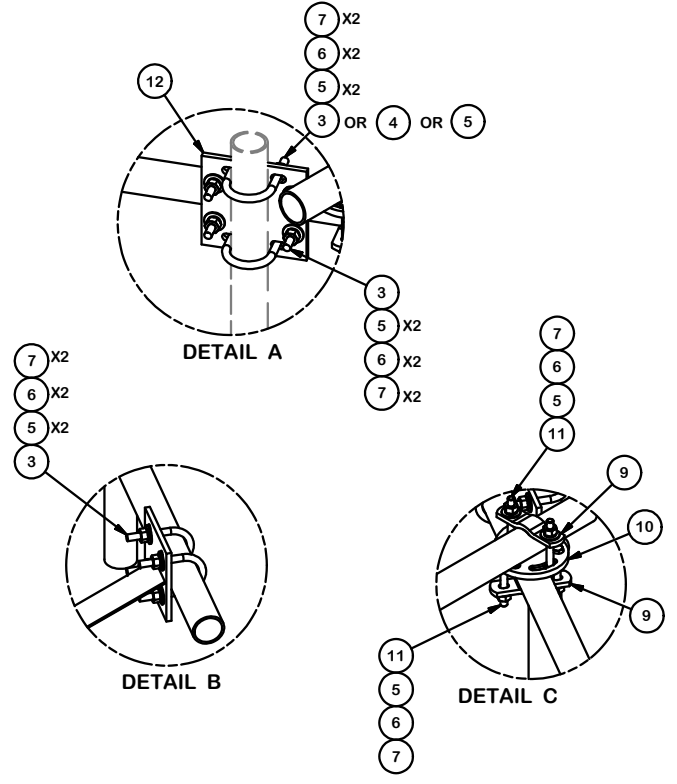
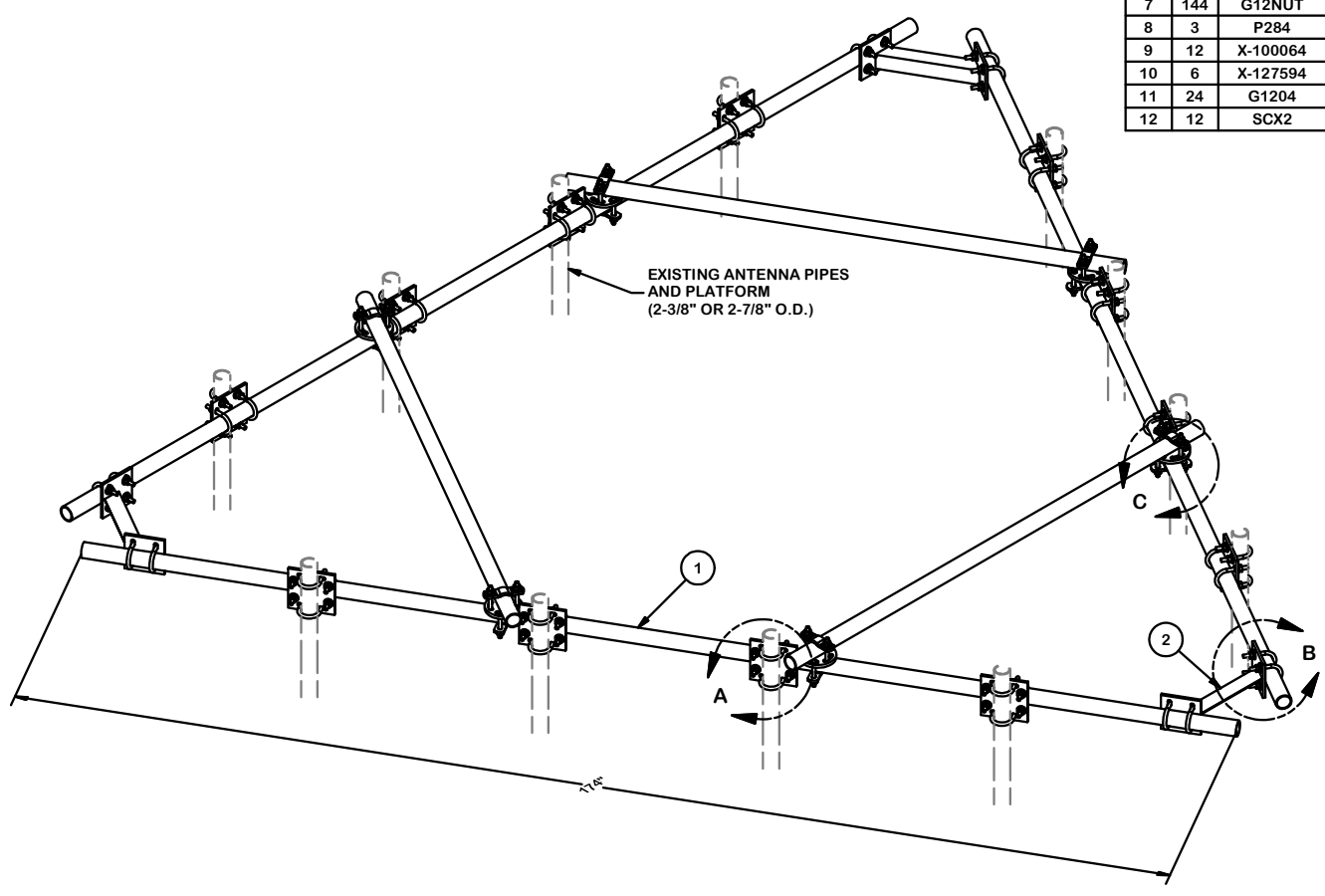


PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	3	P2174	2-3/8" OD X 174" SCH 40 GALVANIZED PIPE	174 in	55.75	167.24
2	3	X-AHCP	ANGLE HANDRAIL CORNER PLATE		12.92	38.76
3	60	X-UB1212	1/2" X 2-1/2" X 4-1/2" X 2" U-BOLT (HDG.)		0.26	15.42
4	24	X-UB1300	1/2" X 3" X 5" X 2" U-BOLT (HDG.)		0.26	6.17
5	144	G12FW	1/2" HDG USS FLATWASHER		0.03	4.91
6	144	G12LW	1/2" HDG LOCKWASHER		0.01	2.00
7	144	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	10.31
8	3	P284	2-3/8" X 84" SCH 40 GALVANIZED PIPE	84 in	26.91	80.74
9	12	X-100064	CLAMP (S) (4" V-CLAMP) GALVANIZED		0.91	10.95
10	6	X-127594	FLAT DISK CLAMP PLATE 4" CENTERS (GALV.)		2.48	14.90
11	24	G1204	1/2" X 4" HDG HEX BOLT GR5 FULL THREAD	4 in	0.27	6.48
12	12	SCX2	CROSSOVER PLATE	7 in	4.80	57.56
TOTAL WT. #						448.08



**TOLERANCE NOTES**

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:  
 SAWED, SHEARED AND GAS CUT EDGES ( $\pm 0.030"$ )  
 DRILLED AND GAS CUT HOLES ( $\pm 0.030"$ ) - NO CONING OF HOLES  
 LASER CUT EDGES AND HOLES ( $\pm 0.010"$ ) - NO CONING OF HOLES  
 BENDS ARE  $\pm 1/2$  DEGREE  
 ALL OTHER MACHINING ( $\pm 0.030"$ )  
 ALL OTHER ASSEMBLY ( $\pm 0.060"$ )

PROPRIETARY NOTE:  
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION		HEAVY DUTY HANDRAIL KIT FOR 14' PLATFORMS WITH 2-3/8" OR 2-7/8" ANTENNA PIPES	
CPD NO.	DRAWN BY	ENG. APPROVAL	
	CEK 3/31/2015		
CLASS	SUB	DRAWING USAGE	CHECKED BY
81	01	CUSTOMER	BMC 3/31/2015

 A valmont COMPANY	Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX
	Engineering Support Team: 1-888-753-7446
PART NO.	HRK14-HD
DWG. NO.	HRK14-HD