



PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	1	X-HS6-3	6' HEAVY DUTY ANTENNA STANDOFF WELDMENT		129.27	129.27
2	1	351650	2" SCH. 40 PIPE (2.375" O.D. x 0.154" WALL) A500	150 in	45.75	45.75
3	2	X-154463	UNIVERSAL PIPE MOUNTING PLATE (INNER)	16 11/32 in	10.52	21.03
4	2	X-155561	UNIVERSAL PIPE MOUNTING PLATE (OUTER)	20 9/32 in	13.16	26.31
5	1	X-SPTB	SLIDING PIPE TIE BACK PLATE	5 1/2 in	5.87	5.87
6	4	X-159999	BACKING PLATE	6 9/16 in	5.73	22.92
7	2	MCP	CLAMP HALF 1/2" THICK, 11-5/8" LONG	12 1/16 in	3.59	7.19
8	2	DCP	1/2" THICK, 5-3/4" CTR TO CENTER CLAMP HALF	8 1/8 in	2.36	4.72
9	2	X-TBCA	TIE BACK CLIP ANGLE		2.01	4.01
10	2	X-UB5258	5/8" X 2-5/8" X 4-1/2" X 2" U-BOLT (HDG.)		1.00	2.00
11	2	G58R-12	5/8" x 12" THREADED ROD (HDG.)		1.05	2.09
12	2	G58R-8	5/8" x 8" THREADED ROD (HDG.)		0.70	1.39
13	2	G5804	5/8" x 4" HDG HEX BOLT GR5		0.44	0.89
14	6	G5802	5/8" x 2" HDG HEX BOLT GR5		0.27	1.62
15	13	G58FW	5/8" HDG USS FLATWASHER	1/8 in	0.07	0.92
16	14	G58LW	5/8" HDG LOCKWASHER		0.03	0.37
17	15	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	1.95
18	16	G12065	1/2" x 6-1/2" HDG HEX BOLT GR5 FULL THREAD	5 1/2 in	0.41	6.55
18	17	G1204	1/2" x 4" HDG HEX BOLT GR5 FULL THREAD	4 in	0.27	4.59
19	17	G12FW	1/2" HDG USS FLATWASHER	3/32 in	0.03	0.58
20	17	G12LW	1/2" HDG LOCKWASHER	1/8 in	0.01	0.24
21	17	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	1.22
					TOTAL WT. #	291.47

**TOLERANCE NOTES**

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:  
 SAWED, SHEARED AND GAS CUT EDGES ( $\pm 0.030"$ )  
 DRILLED AND GAS CUT HOLES ( $\pm 0.030"$ ) - NO CONING OF HOLES  
 LASER CUT EDGES AND HOLES ( $\pm 0.010"$ ) - NO CONING OF HOLES  
 BENDS AND ANGLES ARE  $\pm 1/2$  DEGREE  
 ALL OTHER MACHINING ( $\pm 0.030"$ )  
 ALL OTHER ASSEMBLY ( $\pm 0.060"$ )

PROPRIETARY NOTE:  
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION  
**6' HEAVY DUTY  
 STAND-OFF MOUNT**

**SITE PRO 1**  
 Engineering Support Team:  
 1-888-753-7446

Locations:  
 New York, NY  
 Atlanta, GA  
 Los Angeles, CA  
 Plymouth, IN  
 Salem, OR  
 Dallas, TX  
 Tampa, FL

A valmont COMPANY

CPD NO.	DRAWN BY <b>CEK</b>	ENG. APPROVAL
CLASS <b>81</b>	DRAWING USAGE <b>CUSTOMER</b>	CHECKED BY <b>BMC</b>
SUB <b>02</b>		DATE <b>8/7/2019</b>
		DATE <b>8/21/2019</b>

PART NO.	<b>HS6-K</b>
DWG. NO.	<b>HS6-K</b>