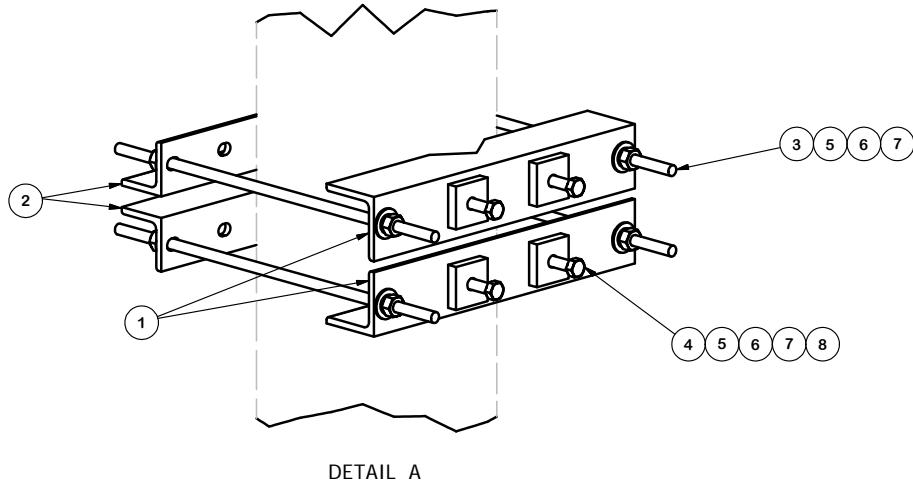


PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	4	X-158320	ANGLE CLAMP	16 1/2 in	8.51	34.03
2	4	X-126501	BRACKET ANGLE LEG MOUNTING	16 1/2 in	7.13	28.51
3	8	G12R-20	1/2" x 20" GALV. THREADED ROD		1.12	8.92
4	8	G1203	1/2" x 3" HDG HEX BOLT GR5 FULL THREAD	3 in	0.22	1.74
5	24	G12FW	1/2" HDG USS FLATWASHER		0.03	0.82
6	24	G12LW	1/2" HDG LOCKWASHER		0.01	0.33
7	24	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	1.72
8	8	X-124312	1/2" X 2" X 2" ANGLE SPACER; WITH 9/16" HOLE		0.53	4.26
					TOTAL WT. #	77.61



TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
 SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
 DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
 LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
 BENDS ARE $\pm 1/2$ DEGREE
 ALL OTHER MACHINING ($\pm 0.030"$)
 ALL OTHER ASSEMBLY ($\pm 0.060"$)

PROPRIETARY NOTE:
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION
 LARGE LEG
 ADAPTER KIT
 SITE PRO 1

CPD NO. 4718	DRAWN BY RH18 3/30/2010	ENG. APPROVAL
CLASS 81	SUB 01	DRAWING USAGE CUSTOMER
		CHECKED BY BMC 9/16/2010

 A valmont COMPANY	Engineering Support Team: 1-888-753-7446	Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX
	PART NO. LLEG-K	DWG. NO. LLEG-K