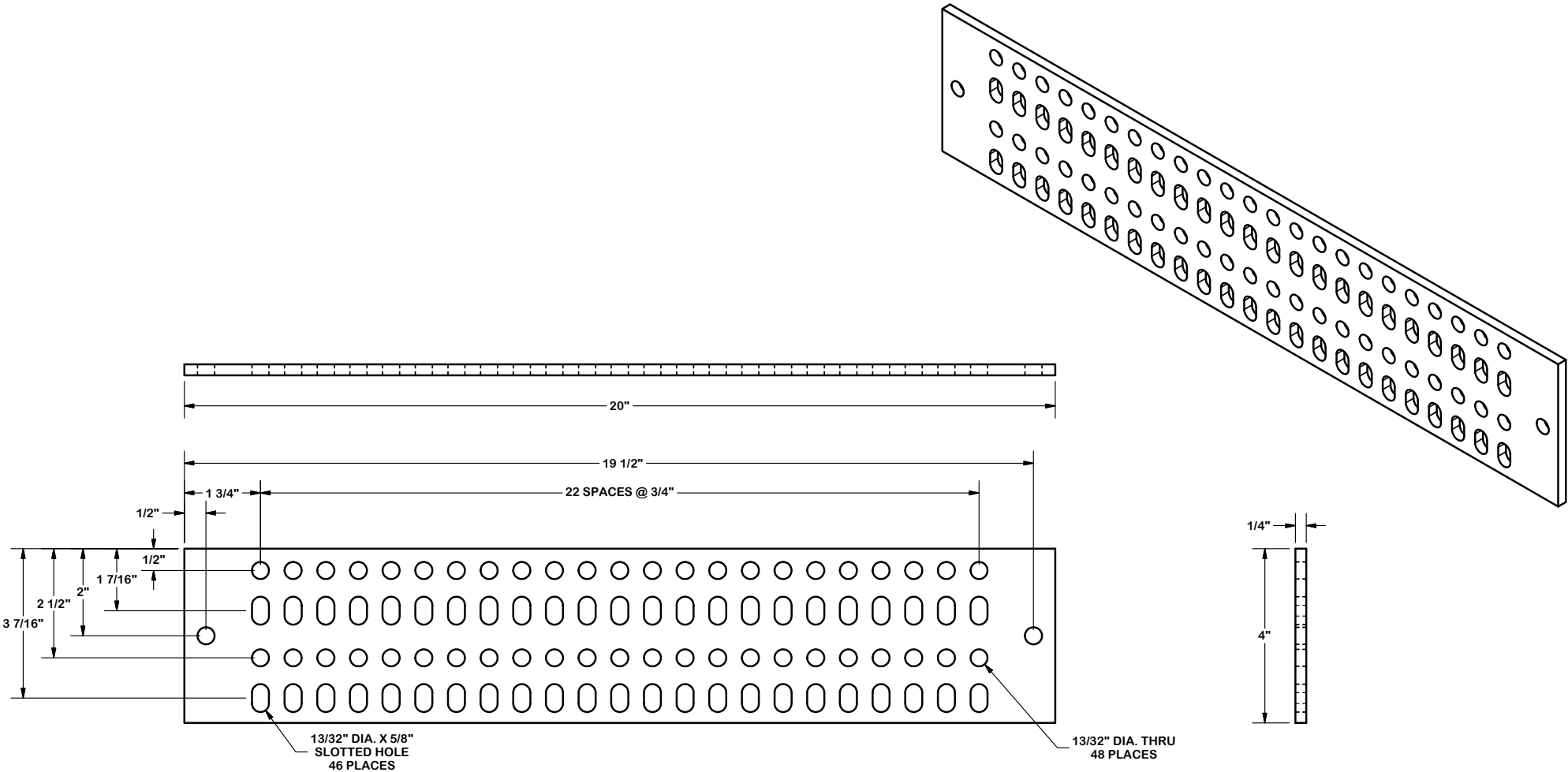


MATERIAL LIST				
ITEM	STOCK NO.	MATERIAL DESCRIPTION	LENGTH	WEIGHT
1	MG420U	1/4" X 4" X 20" COPPER BAR	20 in	5.19



TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
BENDS ARE $\pm 1/2$ DEGREE
ALL OTHER MACHINING ($\pm 0.030"$)
ALL OTHER ASSEMBLY ($\pm 0.060"$)

PROPRIETARY NOTE:
THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION	
1/4" X 4" X 20" COPPER GROUND BAR	

CPD NO.	DRAWN BY	ENG. APPROVAL
81	CEK 5/19/2016	
CLASS	DRAWING USAGE	CHECKED BY
01	SHOP	BMC 5/19/2016

Locations:
New York, NY
Atlanta, GA
Los Angeles, CA
Plymouth, IN
Salem, OR
Dallas, TX

Engineering
Support Team:
1-888-753-7446

A valmont COMPANY

PART NO.	MG420U	PAGE
DWG. NO.	MG420U	1 OF 1