

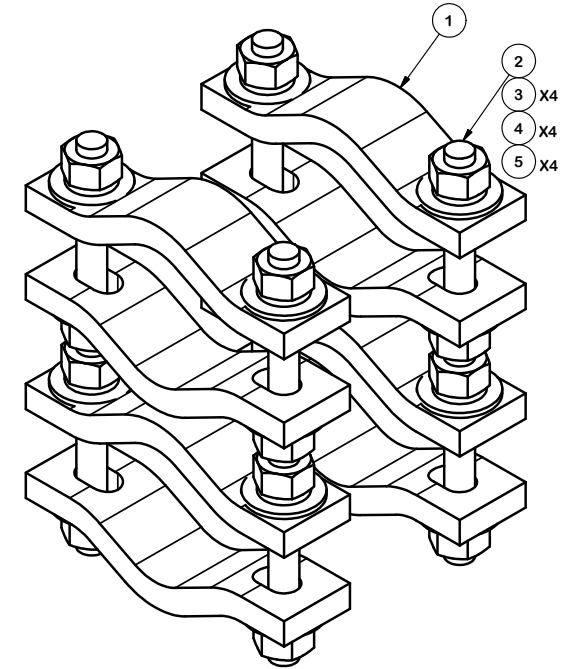
FITS 1-1/2" TO 3-1/2" PIPE O.D.

**PARTS LIST**

ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	8	SCP	CLAMP HALF, 1/2" THICK, 5-7/8"		1.25	10.00
2	B	C	1/2" THREADED ROD	D	E	F
3	16	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	1.14
4	16	G12LW	1/2" HDG LOCKWASHER		0.01	0.22
5	16	G12FW	1/2" HDG USS FLATWASHER		0.03	0.54

**VARIABLE PARTS TABLE**

ASSEMBLY "A"	QTY "B"	PART "C"	LENGTH "D"	UNIT WT. "E"	NET WT. "F"	TOTAL WEIGHT
SCP08K	4	G12R-8	8"	.45	1.78	13.23
SCP10K	4	G12R-10	10"	.56	2.23	13.68



**TOLERANCE NOTES**

**TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:  
 SAWED, SHEARED AND GAS CUT EDGES ( $\pm 0.030"$ )  
 DRILLED AND GAS CUT HOLES ( $\pm 0.030"$ ) - NO CONING OF HOLES  
 LASER CUT EDGES AND HOLES ( $\pm 0.010"$ ) - NO CONING OF HOLES  
 BENDS ARE  $\pm 1/2$  DEGREE  
 ALL OTHER MACHINING ( $\pm 0.030"$ )  
 ALL OTHER ASSEMBLY ( $\pm 0.060"$ )**

**PROPRIETARY NOTE:  
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT  
 INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF  
 VALMONT INDUSTRIES IS STRICTLY PROHIBITED.**

**DESCRIPTION**

**PIPE TO PIPE CLAMP SET  
 1-1/2" TO 3-1/2" PIPE  
 1/2" THICK CLAMP**



Engineering  
 Support Team:  
 1-888-753-7446

Locations:  
 New York, NY  
 Atlanta, GA  
 Los Angeles, CA  
 Plymouth, IN  
 Salem, OR  
 Dallas, TX

CPD NO.	DRAWN BY	ENG. APPROVAL
	KC8 8/21/2012	
CLASS	DRAWING USAGE	CHECKED BY
81	CUSTOMER	CEK 2/18/2013

PART NO.	SEE ASSEMBLY "A"	PAGE
DWG. NO.	SCPxxK	1 OF 1