



PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	1	X-SV197-24	SUPPORT ARM WELDMENT - 18"		51.89	51.89
2	4	A58234	5/8" x 2-3/4" HDG A325 HEX BOLT		0.36	1.42
3	4	A58FW	5/8" HDG A325 FLATWASHER		0.03	0.14
4	4	G58LW	5/8" HDG LOCKWASHER		0.03	0.10
5	4	A58NUT	5/8" HDG A325 HEX NUT		0.13	0.52
					TOTAL WT. #	47.92

**TOLERANCE NOTES**

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:  
 SAWED, SHEARED AND GAS CUT EDGES ( $\pm 0.030"$ )  
 DRILLED AND GAS CUT HOLES ( $\pm 0.030"$ ) - NO CONING OF HOLES  
 LASER CUT EDGES AND HOLES ( $\pm 0.010"$ ) - NO CONING OF HOLES  
 BENDS ARE  $\pm 1/2$  DEGREE  
 ALL OTHER MACHINING ( $\pm 0.030"$ )  
 ALL OTHER ASSEMBLY ( $\pm 0.060"$ )

PROPRIETARY NOTE:  
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION  
 24"  
 SUPPORT  
 ARM

CPD NO. 4470	DRAWN BY CEK 12/22/2014	ENG. APPROVAL
CLASS 81	SUB 01	DRAWING USAGE CUSTOMER
		CHECKED BY BMC 12/22/2014

**SITE PRO 1**  
 A valmont COMPANY

Locations:  
 New York, NY  
 Atlanta, GA  
 Los Angeles, CA  
 Plymouth, IN  
 Salem, OR  
 Dallas, TX

Engineering  
 Support Team:  
 1-888-753-7446

PART NO. SV197-24	PAGE 1 OF 1
DWG. NO. SV197-24	