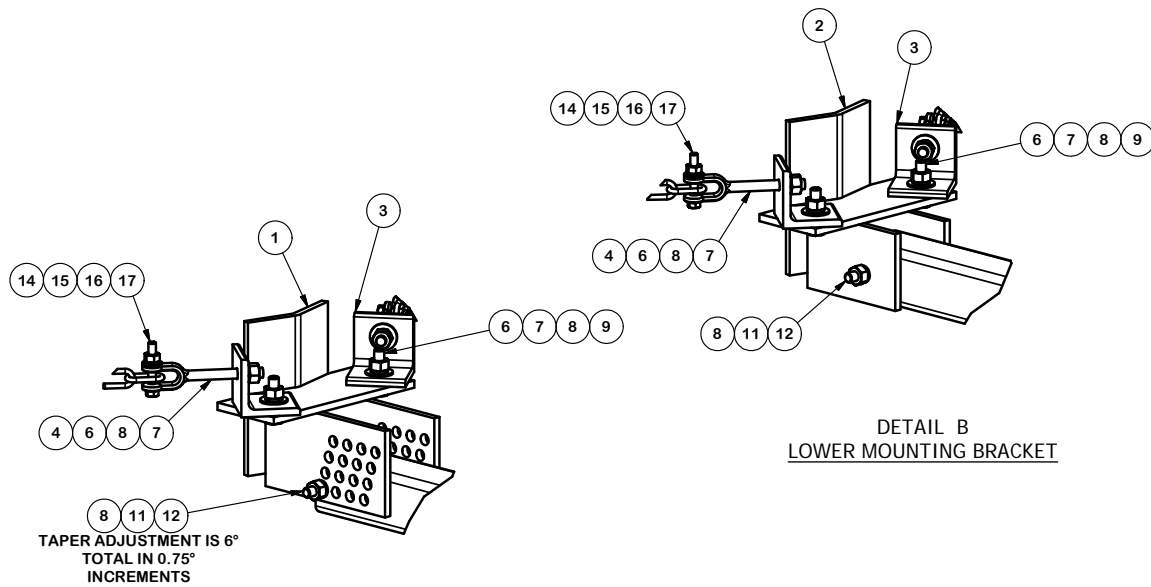


PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	2	X-UCMMH	TOP CHAIN MOUNT BRACKET		16.17	32.33
2	2	X-UCMSH	LOWER CHAIN MOUNT BRACKET		14.14	28.27
3	8	SHCM-T	CHAIN MOUNT TIGHTENER BRACKET	3.000 in	1.84	14.73
4	8	JB4	JAW BOLT GALV. 1/2" x 6"		0.51	4.07
5	4	GC40475	1/4" x GR40 GALV. CHAIN 4.75'		1.70	6.80
6	32	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	2.29
7	32	G12FW	1/2" HDG USS FLATWASHER		0.03	1.09
8	36	G12LW	1/2" HDG LOCKWASHER		0.01	0.50
9	8	G1202	1/2" x 2" HDG HEX BOLT GR5	2	0.18	1.41
10	4	X-UAPM22	UNIVERSAL ANGLE TUBE 22"		16.76	67.05
11	4	A12NUT	1/2" HDG A325 HEX NUT		0.07	0.29
12	4	A1205	1/2" x 5" A325 HDG BOLT	5 in.	0.34	1.37
13	8	X-UB1458	1/2" X 4-5/8" X 7" X 3" GALV U-BOLT		0.97	7.77
13	8	X-UB1212	1/2" X 2-1/2" X 4-1/2" X 2" GALV. U-BOLT		0.66	5.25
14	8	G38212	3/8" x 2-1/2" HDG HEX BOLT GR5		0.10	0.82
15	8	G38FW	3/8" HDG USS FLATWASHER		0.01	0.09
16	8	G38LW	3/8" HDG LOCKWASHER		0.01	0.05
17	8	G38NUT	3/8" HDG HEAVY 2H HEX NUT		0.03	0.27
					TOTAL WT. #	181.00



DETAIL A
UPPER MOUNTING BRACKET

DETAIL B
LOWER MOUNTING BRACKET

TOLERANCE NOTES
 TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
 SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
 DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
 LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
 BENDS ARE $\pm 1/2$ DEGREE
 ALL OTHER MACHINING ($\pm 0.030"$)
 ALL OTHER ASSEMBLY ($\pm 0.060"$)

PROPRIETARY NOTE:
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION 2'-0" STAND-OFF, DOUBLE SECTOR, TAPER ADJUSTABLE CHAIN MOUNT, SITE PRO 1	
CPD NO.	DRAWN BY RH18 3/11/2010
CLASS 81	SUB 01
DRAWING USAGE CUSTOMER	ENG. APPROVAL CHECKED BY BMC 3/15/2010

 A valmont COMPANY	Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX
	Engineering Support Team: 1-888-753-7446
PART NO. TCHM2-L	DWG. NO. TCHM2-L