



PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	1	X-VT18	18 RUN UNIVERSAL VERTICAL TRAPEZE		5.97	5.97
2	2	SQW38	3/8" SQUARE WASHER (GALV.)	2 in	0.27	0.55
3	2	G3803	3/8" x 3" HDG HEX BOLT GR5		0.12	0.24
4	2	G38NUT	3/8" HDG HEAVY 2H HEX NUT		0.03	0.07
5	2	G38LW	3/8" HDG LOCKWASHER		0.01	0.01
6	4	G38FW	3/8" HDG USS FLATWASHER		0.01	0.05
					TOTAL WT. #	6.61

TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
 SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
 DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
 LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
 BENDS ARE $\pm 1/2$ DEGREE
 ALL OTHER MACHINING ($\pm 0.030"$)
 ALL OTHER ASSEMBLY ($\pm 0.060"$)

PROPRIETARY NOTE:
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION
 VERTICAL TRAPEZE
 KIT - 18 RUN

SITE PRO 1
 A valmont COMPANY
 Engineering Support Team:
 1-888-753-7446
 Locations:
 New York, NY
 Atlanta, GA
 Los Angeles, CA
 Plymouth, IN
 Salem, OR
 Dallas, TX

CPD NO.	DRAWN BY CEK 10/13/2011	ENG. APPROVAL
CLASS	DRAWING USAGE CUSTOMER	CHECKED BY KAC 4/23/2012

PART NO.	VT18	PAGE
DWG. NO.	VT18	1 OF 1