



PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	1	X-WTT96-BS2	BASE SHOE WELDMENT		6.46	6.46
2	1	X-WTT96-P	PIPE MAST 2-3/8 O.D.	96 in	30.73	30.73
3	1	G1204	1/2" x 4" HDG HEX BOLT GR5 FULL THREAD	4 in	0.27	0.27
4	9	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	0.64
5	9	G12LW	1/2" HDG LOCKWASHER		0.01	0.13
6	1	X-WTT96-BP	PIPE MOUNTING PLATE		7.22	7.22
7	2	X-WTT96-A	ANGLE DIAGONAL	60 in	16.86	33.73
8	2	X-WTT96-BS1	DIAGONAL SHOE WELDMENT		5.51	11.02
9	2	X-UB1212	1/2" X 2-1/2" X 4-1/2" X 2" U-BOLT (HDG.)		0.63	1.25
10	4	G12FW	1/2" HDG USS FLATWASHER		0.03	0.14
11	4	G1202	1/2" x 2" HDG HEX BOLT GR5	2 in	0.18	0.70
					TOTAL WT. #	92.28

TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
 SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
 DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
 LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
 BENDS ARE $\pm 1/2$ DEGREE
 ALL OTHER MACHINING ($\pm 0.030"$)
 ALL OTHER ASSEMBLY ($\pm 0.060"$)

PROPRIETARY NOTE:
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION			
WTT96 WATER TANK TRIPOD ASSEMBLY			
CPD NO.	DRAWN BY	ENG. APPROVAL	
	KC8	6/8/2012	
CLASS	SUB	DRAWING USAGE	CHECKED BY
81	01	CUSTOMER	CEK 7/10/2012

 A valmont COMPANY	Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX	
	Engineering Support Team: 1-888-753-7446	
PART NO.	WTT96	
DWG. NO.	WTT96	